

CERTIFICATE OF ANALYSIS

IMZ 176A

REFERENCE MATERIAL OF STEEL

Analysis listed as percent by weight [% m/m]

C	0.150	Cu	0.103
Si	0.35	N	0.0129
Mn	0.75	Sn	0.0090
P	0.018	V	0.061
S	0.0032	Al	(0.058)
Cr	0.41	Co	(0.010)
Ni	3.62	W	(0.015)
Mo	0.027		

Values in brackets are informative

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Analysis	C	Si	Mn	P	S	Cr	Ni	Mo
1	0.1400	0.335	0.725	0.0170	0.0020	0.390	3.540	0.0240
2	0.1440	0.340	0.730	0.0170	0.0023	0.395	3.547	0.0247
3	0.1460	0.340	0.747	0.0171	0.0028	0.396	3.580	0.0250
4	0.1470	0.343	0.750	0.0172	0.0029	0.400	3.590	0.0256
5	0.1470	0.350	0.750	0.0174	0.0030	0.400	3.605	0.0260
6	0.1471	0.350	0.750	0.0175	0.0030	0.400	3.606	0.0260
7	0.1480	0.351	0.750	0.0180	0.0031	0.406	3.620	0.0261
8	0.1483	0.360	0.750	0.0190	0.0033	0.411	3.620	0.0261
9	0.1500	0.361	0.753	0.0190	0.0035	0.412	3.630	0.0300
10	0.1507	0.361	0.755		0.0036	0.414	3.630	0.0320
11	0.1510	0.362	0.760		0.0040	0.420	3.660	
12	0.1520	0.370	0.760		0.0040	0.424	3.660	
13	0.1525		0.765		0.0040	0.425	3.679	
14	0.1536		0.768				3.680	
15	0.1566		0.770				3.687	
16	0.1600							
Average	0.1496	0.352	0.752	0.0177	0.0032	0.407	3.622	0.0266
SD	0.0048	0.011	0.012	0.0008	0.0006	0.011	0.046	0.0025
Certified	0.150	0.35	0.75	0.018	0.0032	0.41	3.62	0.027
C(95%)	0.003	0.007	0.007	0.0007	0.0004	0.007	0.026	0.0019
Analysis	Cu	Al*	V	Sn	W*	N	Co*	Ti
1	0.0960	0.0488	0.0544	0.0079	0.0100	0.0120	0.0097	0.0001
2	0.1000	0.0504	0.0570	0.0080	0.0138	0.0124	0.0098	0.0011
3	0.1000	0.0550	0.0580	0.0081	0.0152	0.0125	0.0110	0.0018
4	0.1010	0.0567	0.0580	0.0087	0.0157	0.0125		
5	0.1023	0.0586	0.0600	0.0089	0.0189	0.0128		
6	0.1033	0.0615	0.0601	0.0090		0.0130		
7	0.1035	0.0670	0.0622	0.0095		0.0132		
8	0.1040	0.0677	0.0624	0.0100		0.0135		
9	0.1040		0.0640	0.0100		0.0145		
10	0.1087		0.0647	0.0102				
11	0.1092		0.0680					
12			0.0690					
Average	0.1029	0.0582	0.0614	0.0090	0.015	0.0129	0.0102	
SD	0.0038	0.0070	0.0044	0.0009	0.003	0.0007	0.0007	
Certified	0.103		0.061	0.0090		0.0129		
C(95%)	0.003		0.003	0.0007		0.00061		
Analysis	As	Nb	Al(sol)	* - informative values				
1	0.0036	0.0022	0.040					
2	0.0040	0.0026	0.053					
Average								
SD								

$C(95\%) = (t \cdot SD) / \sqrt{n-1}$ - The half-width confidence interval, calculated for the 95 % confidence level, where t is the appropriate Student's t value, SD is the interlaboratory standard

deviation and n is the number of acceptable mean values. For further information regarding the confidence interval for the certified value see ISO Guide 35:1989 section 4.

Certification Process: Both preparation of this Reference Material and certification process were prepared according to requirements of ISO Guide 31, ISO Guide 34 and ISO Guide 35. This Reference Material is in agreement with ISO Guide 30.

Chemical Analysis: Chemical analyses were carried out on chips prepared by milling of the certified portion of the bars and also for some solid samples. Single values in the above table are the means obtained by individual laboratories. The following methods were used for analysis:

C and S	-	high frequency infra-red absorption (HFIR), AES spark;
Mn	-	flame AAS, AES spark, XRF, ICP-AES, photometric, titrimetric;
Si	-	ICP-AES, AES spark, XRF, ICP-AES, photometric, gravimetric;
P	-	ICP-AES, AES spark, XRF, photometric, titrimetric;
Cr	-	flame AAS, AES spark, XRF, ICP-AES, photometric, titrimetric;
Ni	-	flame AAS, AES spark, XRF, ICP-AES, photometric, gravimetric;
Cu, Mo	-	flame AAS, AES spark, XRF, ICP-AES, photometric;
V, W	-	flame AAS, AES spark, XRF, ICP-AES, photometric;
Ti	-	GF AAS, AES spark, ICP-AES;
Al	-	flame AAS, AES spark, ICP-AES, photometric;
Co, Nb	-	flame AAS, AES spark, XRF, ICP-AES;
As, Sn	-	GF AAS, AES spark, ICP-AES;
N	-	high temperature extraction;
Al (soluble)	-	ICP-AES, AES spark.

The laboratories participating in the testing of this Reference Material were:

- Alstom Power, Elbląg, Poland
- Ferrostal, Gliwice, Poland
- Huta Lucchini, Warszawa, Poland
- Huta Małapanew, Ozimek, Poland
- Huta Trzyniec, Czech Republic
- Instytut Metalurgii Żelaza, Gliwice, Poland
- ISH Ołomuniec, Czech Republic
- Laboratorio Aplikacyjne firmy GNR, Italy
- Laboratorio Aplikacyjne firmy LECO, Praga, Czech Republic
- Laboratorio Aplikacyjne firmy Thermo-ARL, Switzerland
- Magnesy Baildon, Katowice, Poland
- Mittal Steel Poland, Oddział Dąbrowa Górnicza, Poland
- Mittal Steel Poland, Oddział Kraków, Poland
- US Steel - Labortest, Koszyce, Slovakia

Homogeneity: The homogeneity of this Reference Material was evaluated with the use of statistic parameters obtained during interlaboratory tests in 1996 and found acceptable. Optical emission spectrometry with spark excitation method was used.

Traceability: This Reference Material was tested with the use of optical emission spectrometry with spark excitation and was found compatible to the following CRMs: CKD 180-180A, BCS 406/1 - 410/1 and IMŽ 51/1-58/1.

Production of melt: This material was produced by Huta Baildon, Katowice. The melt was made in an open induction furnace

Available form: Discs: 40 mm in diameter and 40 mm thick; chips: bottles 100g.

Intended use: This Reference Material is intended for use in optical emission and X-ray spectrometric methods (bulks sample) and also in classical wet methods, UV-Vis spectrometry, AAS, ICP-AES, C,S- and N- analyzers and other wet methods (chips).

Caution: In optical emission spectrometry with spark excitation the central part of the surface of discs (approximately 5 mm) should be avoided because of possible segregation of the material.

Validity of certification: The certification of IMZ 176A is valid indefinitely provided this Reference Material is stored in dry place and in environment free from chemical or other aggressive vapours. Periodic recertification is not required. The certification is nullified if this Reference Material is damaged, contaminated or otherwise modified.

Chips: if the contents of the bottle becomes changed (for example oxidized) or contaminated, the whole contents of bottle should be discarded.

Safety: This Reference Material and packing does not contain substances which can directly influence health.

Storage: This Reference Material should be stored in dry place and in environment free from chemical or other aggressive vapours.

Inquiries regarding this Reference Material should be directed to:
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Approved by
Director of the Institute

Prof. Dr. Hab. Eng. Adam Zieliński

Certificate issue date: 23 August 2024

Certificate revision history:

23 August 2024 (editorial changes)

21 January 2021 (change of information regarding validity of certification, certified value for V, editorial changes);

November 2003 (Original certificate date)