

CERTIFICATE OF ANALYSIS

IMZ 166A

REFERENCE MATERIAL AUSTENITIC STEEL

Analysis listed as percent by weight [% m/m]

C	0.108	V	0.038
Si	2.51	Ti	0.003
Mn	1.99	Co	0.030
P	0.019	N	0.077
S	0.005	Mo	(0.025)
Cr	25.53	Sn	(0.0035)
Ni	21.93	As	(0.0026)
Cu	0.025		
Al	0.036		

Values in brackets are informative

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Analysis	C	Si	Mn	P	S	Cr	Ni	Mo*
1	0.0990	2.420	1.950	0.0183	0.0040	25.310	21.490	0.0200
2	0.1050	2.430	1.960	0.0184	0.0042	25.323	21.620	0.0190
3	0.1050	2.460	1.960	0.0187	0.0043	25.340	21.740	0.0210
4	0.1057	2.482	1.968	0.0189	0.0044	25.417	21.800	0.0217
5	0.1066	2.500	1.981	0.0190	0.0045	25.497	21.827	0.0240
6	0.1067	2.537	1.983	0.0192	0.0050	25.580	22.044	0.0280
7	0.1070	2.550	1.990	0.0192	0.0050	25.600	22.052	0.0300
8	0.1073	2.561	1.995	0.0210	0.0051	25.606	22.090	0.0312
9	0.1084	2.613	1.997	0.0210	0.0053	25.633	22.200	0.0330
10	0.1085		2.009		0.0059	25.660	22.200	
11	0.1091		2.021		0.0060	25.707	22.210	
12	0.1100		2.021		0.0060	25.740		
13	0.1123		2.025		0.0062			
14	0.1123				0.0063			
15	0.1147							
Average	0.1078	2.506	1.989	0.0193	0.0052	25.534	21.934	0.0253
Std. Dev.	0.0037	0.065	0.025	0.0010	0.0008	0.153	0.251	0.0053
Certified	0.108	2.51	1.99	0.019	0.005	25.53	21.93	
C(95%)	0.0021	0.053	0.016	0.0008	0.0005	0.101	0.177	

Analysis	Cu	Al	V	Sn*	Ti	Nb	Co	N
1	0.0226	0.0303	0.0340	0.0010	0.0015	0.0094	0.0270	0.0746
2	0.0227	0.0313	0.0350	0.0031	0.0019	0.0121	0.0293	0.0753
3	0.0245	0.0340	0.0377	0.0045	0.0025		0.0311	0.0764
4	0.0257	0.0390	0.0378	0.0052	0.0032		0.0313	0.0767
5	0.0271	0.0411	0.0381		0.0040		0.0329	0.0811
6	0.0300	0.0430	0.0390					
7			0.0400					
8			0.0410					
Average	0.0254	0.03645	0.0378	0.0035	0.0026		0.0303	0.0768
Std. Dev.	0.0028	0.0053	0.0024	0.0019	0.0010		0.0023	0.0025
Certified	0.025	0.036	0.038		0.003		0.030	0.077
C(95%)	0.0033	0.0061	0.0021		0.0014		0.0031	0.0035

Analysis	As*	Sb	W	Pb	Hg	Bi	Zr	Al(sol)
1	0.0023	0.0002	0.013	0.0005	< 0.0001	< 0.0001	0.0070	0.029
2	0.0027	0.0010	0.025	0.0019				
3	0.0029			0.0038				
Average	0.0026							
Std. Dev.	0.0003							

* informative values

$C(95\%) = (t \cdot SD) / \sqrt{n-1}$ - The half-width confidence interval, calculated for the 95 % confidence level, where t is the appropriate Student's t value, SD is the interlaboratory standard deviation and n is the number of acceptable mean values. For further information regarding the confidence interval for the certified value see ISO Guide 35:1989 section 4.

Certification Process: Both preparation of this Reference Material and certification process were prepared according to requirements of ISO Guide 31, ISO Guide 34 and ISO Guide 35. This Reference Material is in agreement with ISO Guide 30.

Chemical Analysis: Chemical analyses were carried out on chips prepared by milling of the certified portion of the bars and also for some solid samples. Single values in the above table are the means obtained by individual laboratories. The following methods were used for analysis:

C and S	- high frequency infra-red absorption (HFIR), AES spark;
Mn	- flame AAS, AES spark, XRF, ICP-AES, photometric, titrimetric;
Si	- ICP-AES, AES spark, XRF, ICP-AES, photometric, gravimetric;
P	- ICP-AES, AES spark, XRF, photometric, titrimetric;
Cr	- flame AAS, AES spark, XRF, ICP-AES, photometric, titrimetric;
Ni	- flame AAS, AES spark, XRF, ICP-AES, photometric, gravimetric;
Cu, Mo	- flame AAS, AES spark, XRF, ICP-AES, photometric;
V	- flame AAS, AES spark, XRF, ICP-AES, photometric;
Ti	- GF AAS, AES spark, ICP-AES;
W, Zr	- AES spark;
Co, Nb	- AES spark, ICP-AES;
Al	- flame AAS, AES spark, ICP-AES, photometric;
Al(soluble)	- ICP-AES;
As, Sn, Pb	- GF AAS, AES spark, ICP-AES;
Sb, Bi	- GF AAS;
Hg	- CV AAS;
N	- high temperature extraction.

The laboratories participating in the testing of this Reference Material were:

- Alstom Power, Elbląg, Poland
- Ferrostal, Gliwice, Poland
- Huta Lucchini, Warszawa, Poland
- Huta Małapanew, Ozimek, Poland
- Huta Trzyniec, Czech Republic
- Instytut Metalurgii Żelaza, Gliwice, Poland
- ISH Ołomuniec, Czech Republic
- Laboratorium Aplikacyjne firmy GNR, Italy
- Laboratorium Aplikacyjne firmy LECO, Praga, Czech Republic
- Laboratorium Aplikacyjne firmy Thermo-ARL, Switzerland
- Magnesy Baildon, Katowice, Poland
- Mittal Steel Poland, Oddział Dąbrowa Górnicza, Poland
- Mittal Steel Poland, Oddział Kraków, Poland
- US Steel - Labortest, Koszyce, Slovakia

Homogeneity: The homogeneity of this Reference Material was evaluated with the use of statistic parameters obtained during interlaboratory tests in 1996 and found acceptable. Optical emission spectrometry with spark excitation method was used.

Traceability: This Reference Material was tested with the use of optical emission spectrometry with spark excitation and was found compatible to the following CRMs: BCS SS460/1-468/1, BS SS 3951, BS CA 316-2, BS 316A, MW13-37.

Production of melt: This material was produced by Huta Baildon, Katowice. The melt was made in an open induction furnace

Available form: Discs: 40 mm in diameter and 40 mm thick; chips: bottles 100g.

Intended use: This Reference Material is intended for use in optical emission and X-ray spectrometric methods (bulks sample) and also in classical wet methods, UV-Vis spectrometry, AAS, ICP-AES, C,S- and N- analyzers and other wet methods (chips).

Caution: In optical emission spectrometry with spark excitation the central part of the surface of discs (approximately 5 mm) should be avoided because of possible segregation of the material.

Validity of certification: The certification of IMZ 166A is valid indefinitely provided this Reference Material is stored in dry place and in environment free from chemical or other aggressive vapours. Periodic recertification is not required. The certification is nullified if this Reference Material is damaged, contaminated or otherwise modified.

Chips: if the contents of the bottle becomes changed (for example oxidized) or contaminated, the whole contents of bottle should be discarded.

Safety: This Reference Material and packing does not contain substances which can directly influence health.

Storage: This Reference Material should be stored in dry place and in environment free from chemical or other aggressive vapours.

Inquiries regarding this Reference Material should be directed to:
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Approved by
Director of the Institute

Prof. Dr. Hab. Eng. Adam Zieliński

Certificate issue date: 29 July 2024

Certificate revision history:

29 July 2024 (editorial changes)

21 January 2021 (change of information regarding validity of certification, editorial changes);

November 2003 (Original certificate date)