

CERTIFICATE OF ANALYSIS

IMZ 119

REFERENCE MATERIAL LOW ALLOY STEEL

Analysis listed as percent by weight [% m/m]

C	0.93	Cu	0.042
Mn	1.15	V	0.006
Si	0.16	Ti	(0.0007)
P	0.018	Al	0.010
S	0.006	Al _{sol}	0.007
Cr	0.062	Ca	(0.0002)
Ni	0.049	N	0.0086

Values in brackets are approximate

Certificate Number: IMZ119-290724

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Analysis	C	Mn	Si	P	S	Cr	Ni
1	0.920	1.136	0.143	0.0164	0.0052	0.0597	0.0443
2	0.920	1.137	0.150	0.0167	0.0054	0.0597	0.0444
3	0.923	1.140	0.150	0.0173	0.0059	0.0603	0.0460
4	0.924	1.143	0.157	0.0183	0.0063	0.0613	0.0487
5	0.927	1.143	0.160	0.0187	0.0065	0.0618	0.0490
6	0.927	1.150	0.160	0.0190	0.0068	0.0620	0.0493
7	0.930	1.153	0.163	0.0191	0.0069	0.0638	0.0493
8	0.930	1.157	0.165	0.0193	0.0070	0.0640	0.0493
9	0.933	1.160	0.167	0.0197	0.0072	0.0647	0.0503
10	0.937	1.162	0.167	0.0207	0.0077	0.0667	0.0503
11	0.937	1.163	0.170				0.0527
12	0.938						0.0543
Average	0.929	1.149	0.159	0.0185	0.00649	0.0624	0.0490
SD	0.006	0.010	0.008	0.0014	0.0008	0.0023	0.0030
Certified value	0.93	1.15	0.16	0.018	0.006	0.062	0.049
C(95%)	0.004	0.007	0.006	0.0010	0.0006	0.0017	0.0019

Analysis	Cu	V	Ti	Al _{total}	Al _{sol}	Ca	N
1	0.0393	0.0052	0.00040	0.0084	0.0061	0.0001	0.0076
2	0.0400	0.0053	0.00047	0.0086	0.0063	0.0001	0.0078
3	0.0406	0.0057	0.00063	0.0089	0.0067	0.0003	0.0085
4	0.0410	0.0059	0.00090	0.0094	0.0070	0.0003	0.0086
5	0.0413	0.0060	0.00120	0.0103	0.0071		0.0086
6	0.0416	0.0060		0.0103	0.0077		0.0086
7	0.0427	0.0063		0.0107	0.0078		0.0087
8	0.0430	0.0065		0.0107	0.0080		0.0087
9	0.0440	0.0071		0.0109	0.0083		0.0090
10	0.0447			0.0113	0.0087		0.0094
11				0.0113			0.0095
Average	0.0418	0.00601	0.00072	0.0101	0.00737	0.00019	0.00864
SD	0.0017	0.0006	0.00033	0.0011	0.00086	0.00012	0.00057
Certified value	0.042	0.006		0.010	0.007		0.0086
C(95%)	0.0012	0.0004		0.0007	0.0006		0.00038

$C(95\%) = (t \cdot SD) / \sqrt{n-1}$ - The half-width confidence interval, calculated for the 95 % confidence level, where t is the appropriate Student's t value, SD is the interlaboratory standard deviation and n is the number of acceptable mean values. For further information regarding the confidence interval for the certified value see ISO Guide 35:1989 section 4.

Certification Process: Both preparation of this reference material and certification process were prepared according to requirements of ISO Guide 31, ISO Guide 34 and ISO Guide 35. This reference material is in agreement with ISO Guide 30.

Chemical Analysis: Chemical analyses were carried out on chips prepared by milling of the certified portion of the bars. Single values in the above table are the means obtained by individual laboratories. The following methods were used for analysis:

C and S - high frequency infra-red absorption (HFIR)

Mn - flame AAS, ICP-AES, photometric with potassium periodate, titrimetric arsenite-nitrite;

Si - ICP-AES, photometric as silicon-molybdenum blue, gravimetric;

P - photometric as molybdenum blue, photometric as phosphovanado-molybdate, titrimetric, ICP-AES;

Cr - flame AAS, ICP-AES, photometric with diphenylcarbazide, potentiometric, titrimetric;

Ni - flame AAS, ICP-AES, photometric with dimethylglyoxime, potentiometric;

Cu - flame AAS, ICP-AES, photometric with diethyldithiocarbamate;

V - flame AAS, ICP-AES, potentiometric, photometric;

Ti - flame AAS, ICP-AES;

Ca - flame AAS, ICP-AES;

N - high temperature extraction

Al (total) - flame AAS, ICP-AES, photometric with aluminon, photometric with eriochromocyanin R;

Al (soluble) - flame AAS, ICP-AES, photometric with aluminon, photometric with eriochromocyanin R;

The laboratories participating in the testing of this Reference Material were:

Huta Baildon, Katowice, Poland

Huta Częstochowa, Częstochowa, Poland

Huta Katowice S.A., Dąbrowa Górnicza, Poland

Huta Łabędy, Gliwice, Poland

Huta Ostrowiec S.A., Ostrowiec Świętokrzyski, Poland

Huta im. Tadeusza Sendzimira, Kraków, Poland

Huta Stalowa Wola - Zakład Hutniczy Sp. z o.o., Stalowa Wola, Poland

Instytut Metalurgii Żelaza, Gliwice, Poland

Hilger Analytical Ltd, Margate, Great Britain,

Nova hut Ostrava s.p., Ostrava, Czech Republic,

Ströhlein West GmbH & Co., Kaarst, Germany,

Třinecké Železárny, a.s., Třinec, Czech Republic,

VSZ Labortest, spol. s r.o., Košice, Slovakia.

Homogeneity: The homogeneity of this Reference Material was evaluated with the use of statistic parameters obtained during interlaboratory tests in 1996 and found acceptable. Optical emission spectrometry with spark excitation method was used.

Traceability: This Reference Material was tested with the use of optical emission spectrometry with spark excitation and was found compatible to the following CRMs: SS 431-435, SS 401-410, SS 50- 60, SS 456-460, SS 421-424, CKD 162A-171A.

Production of melt: This material was produced by Huta Baildon, Katowice. The melt was made in an open induction furnace and then ESR remelted.

Available form: Discs 40 mm in diameter and 40 mm thick.

Intended use: This Reference Material is intended for use in optical emission and X-ray spectrometric methods.

Caution: In optical emission spectrometry with spark excitation the central part of the surface (approximately 5 mm) should be avoided because of possible segregation of the material.

Validity of certification: The certification of IMZ 119 is valid indefinitely provided this Reference Material is stored in dry place and in environment free from chemical or other aggressive vapours. Periodic recertification is not required. The certification is nullified if this Reference Material is damaged, contaminated or otherwise modified.

Safety: This Reference Material and packing does not contain substances which can directly influence health.

Storage: This Reference Material should be stored in dry place and in environment free from chemical or other aggressive vapours.

Inquiries regarding this Reference Material should be directed to:
rm@git.lukasiewicz.gov.pl

Approved by
Director of the Institute

Prof. Dr. Hab. Eng. Adam Zieliński

Certificate issue date: 29 July 2024

Certificate revision history:

29 July 2024 (editorial changes)

26 May 2020 (change of information regarding validity of certification, editorial changes);

January 2004 (editorial changes)

August 1997 (Original certificate date)